

## EQUIPMENT SAFETY POST-STARTUP CHECKLIST

**INSTRUCTIONS:** *This checklist is intended to help focus attention on the safety and health issues to be evaluated and addressed after starting up new equipment. The checklist is intended to be a general guide. It is not comprehensive and does not guarantee compliance with applicable OSHA and ANSI standards.*

*For the user's convenience, a "comments" section is included at the bottom of the checklist so that any items that may need to be corrected or further explored can be recorded. A reference section is also included at the end of the checklist to offer additional helpful resources related to this topic.*



Through the OSHA and National Chicken Council (NCC) and the National Turkey Federation (NTF) Alliance, NCC and NTF developed this checklist for informational purposes only. It does not necessarily reflect the official views of OSHA or the U.S. Department of Labor.

December 2009

## POST START-UP REVIEW CHECKLIST

To be accomplished approximately 30 days after equipment installation

EQUIPMENT NAME: \_\_\_\_\_

EQUIPMENT DESCRIPTION: \_\_\_\_\_

LINE NUMBER/LOCATION: \_\_\_\_\_

ORIGINAL START-UP DATE: \_\_\_\_\_ DATE OF THIS INSPECTION: \_\_\_\_\_

YES	NO	N/A	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1. Does equipment remain securely anchored in place? (If applicable)
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	2. Does the surrounding area remain free of sharp edges, burrs, protruding nuts, bolts, nails, screws, etc.?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	3. Is all original guarding properly in place and secure?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	4. Is additional guarding needed?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	5. Are originally installed warning signs, labels, procedures, rules, etc. intact and withstanding the rigors of production and sanitation processes?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	6. Are controls adequately labeled?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	7. Has the auditor confirmed the integrity of the energy control procedure?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8. Are all electrical components, controls, and supply line stress relief points uncompromised?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	9. Do all hangers and supports remain intact, plumb, straight, etc....?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	10. Has the auditor confirmed by observation and conversation with operators and supervisors' ergonomic features are effective?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	11. Has the evacuation plan been reviewed for possible modifications since the equipment was installed?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	12. Have employees been trained on the operation of all controls and monitoring equipment?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	13. Have sanitation procedures been validated to assure that no unsafe conditions have been created?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	14. Has a preventative maintenance program been established to include safety components?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	15. Have O & M manuals been provided and distributed?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	16. Are MSDS's in house/available on chemicals used with process, added to the chemical inventory, and operators trained on the hazards?
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	17. Do operators/supervisors have any safety concerns with the operation of this equipment?

COMMENTS: \_\_\_\_\_  
\_\_\_\_\_  
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\_\_\_\_\_

**References:**

OSHA Standards:

- 29 CFR 1910.212      General Requirements for All Machines
  - 29 CFR 1910.147      Control of Hazardous Energy (Lockout/Tagout)
  - 29 CFR 1926.502      Fall Protection Systems Criteria and Practices
- [www.osha.gov](http://www.osha.gov)